

# 634-6310 (1804-H10) Counting Chamber

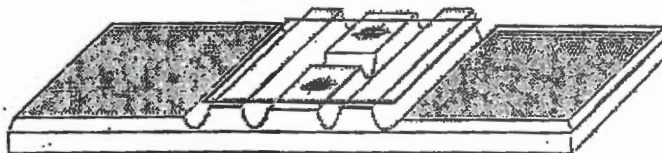
## 1. What is a counting chamber and what is it used for?

A counting chamber is a precision measuring instrument made of special optical glass. It is used to count cells or other particles in suspensions under a microscope.

Counting chambers are mainly used for blood analysis (counting leucocytes, erythrocytes and thrombocytes) and to count cells of liquor. Counting chambers are also used, however, to count bacteria and fungus spores.

## 2. Design principle

All counting chambers have the same basic design principle.



There are four longitudinal grooves in the central third of a rectangular and thick base plate made of special optical glass.

The grooves are parallel to the short sides of the base plate and the central third has the same size as the coverglass used with the counting chamber. The two larger external surfaces are unfinished and are used for marking purposes.

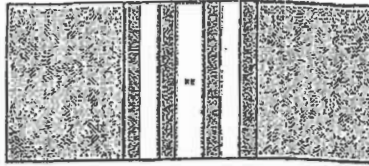
The central support and the two external supports are ground smooth and polished. The surface of the central support is deeper than that of the two external supports. The counting nets are engraved in the central support (chamber base).

If a cover glass is placed on the external supports, a capillary gap is produced between the underside of this cover glass and the central support of the counting chamber.

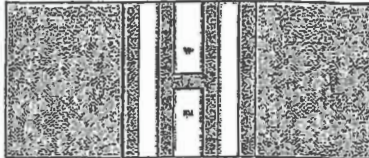


## 3. Design and identification of a counting chamber

### Design



Single net ruling: middle support without division (one counting net)



Double net ruling: middle support with one division (two counting nets)

standard: the counting net is directly engraved in the glass

bright-lined: the chamber base is initially coated with rhodium and the counter net is then etched into the coating of rhodium. By shifting the contrast, colour inversion under the microscope is possible so that the counter net can be viewed either in light or dark colouring

#### Identification

The following details are printed on both unworked surfaces of the counting chamber

- counting net system
- name and trademark of the manufacturer
- chamber depth in mm
- area of the smallest square in mm<sup>2</sup>

#### **4. Production and quality descriptions**

Counting chambers are precision instruments. They are predominantly used in medical laboratories.

Counting chambers and cover glasses used in Germany and Austria have to be officially tested and stamped whilst for exportation to other countries, no official tests are required

All the counting chambers sold by Marienfeld are manufactured in compliance with the relevant Calibration Ordinance and DIN standard. Therefore, we make a distinction between officially tested and stamped ones and those which are suitable for official testing.

#### Production

The production of counting chambers is described herewith briefly only. It includes several individual processes, each of which is followed by stringent checks.

The internal support (chamber base) as well as the two external supports are ground and polished.

The flatness and the accuracy are the most important requirements. They are described in the standard DIN 12874.

The central support (chamber base) is lowered acc. to the system, for example the depth of the system Neubauer must be 0.1 mm. Besides the standard depth there are special depths available (f.e. 0.2 mm / 0.5 mm).

After these processes the counting net is engraved in the chamber base which is followed by the lettering on the unworked surfaces and by the stoving. The production of the counting chamber is now finished by the final check which makes sure that the counting chamber is in accordance with the DIN standards resp. the regulations of weights and measures.

#### Requirements on quality controls

The maximum deviations allowed according DIN 12847 are as follows:

- for the chamber depth in the area of a counting net  $\pm 2\%$  of the nominal value
- for distances of less than 0.4 mm between any net lines  $\pm 2\mu\text{m}$
- for distances of 0.4 mm or more between any net lines  $\pm 0.5\%$  of the desired value
- for the angle of the net division  $\pm 1^\circ$
- the width of the division marks must not be greater than  $5\mu\text{m}$ .

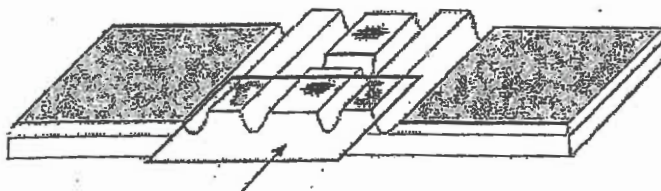
The flatness tolerance acc. to DIN 7184 Part 1 is as follows:

- for the chamber base near the counting net  $2\mu\text{m}$
- for the support areas  $2\mu\text{m}$
- for the cover glasses  $3\mu\text{m}$  (according to DIN 58 884)

### 5. How to fill the counting chamber

#### Sliding on the cover glass

The external supports are to be moistened with distilled water and the cover glass then is gently pushed onto the counting chamber from the front.



Important: The cover glass is fragile!

The formation of interference lines (Newton rings) between the external support and the cover glass shows that the cover glass is correctly positioned.

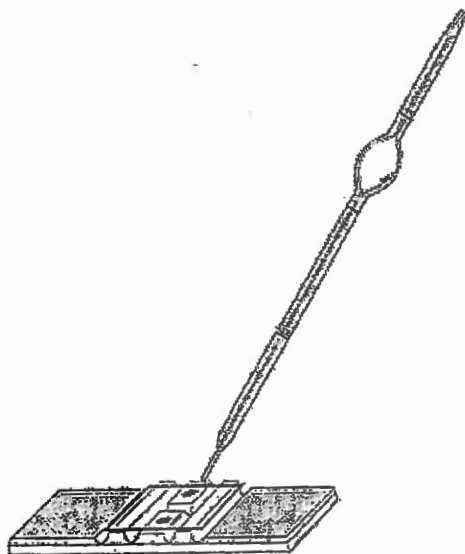
#### Feeding

Take a well mixed pipette from the shaker and dispose off the first few drops.


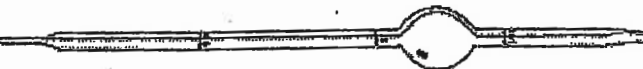
Wipe the pipette dry on the outside and then hold it at an angle until a small drop has arisen at the tip of the pipette.

This drop is then to be placed between the cover glass and the counting chamber.

As a result of the capillary effect the gap between the cover glass and the chamber base fills up. Before the thinned blood solution can overflow at the edges of the chamber section, the tip of the pipette must be removed. If any air bubbles are visible or if the liquid has overflowed over the edges and into the grooves, the chamber must be cleaned and feeding must be started again.



**Blood diluting pipettes to be used:**

- Leucocyte pipette (white bulb) 
- Erythrocyte pipette (red bulb) 

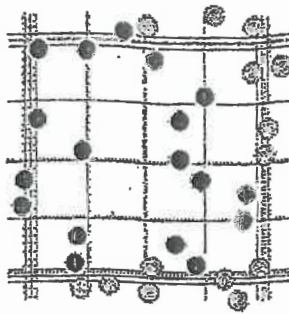
**6. Counting the particles**

**Counting technique**

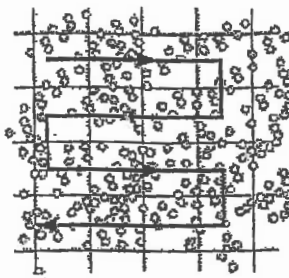
Counting assumes precise knowledge of the limit lines of the counting chambers used. These are shown in the illustration.

To ensure that cells which are on or along the limit lines are not counted twice or are not missed during the count, certain rules have to be observed (eg. see illustration to the right).

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The count should be started at the top left-hand corner and follow the direction shown by the arrow.



**Notes on counting**

- a) The trim of the capacitor on the microscope must be almost closed for all chamber counts.
- b) The difference of the counter cells in the large squares and the group squares must not exceed 10 cells.
- c) Double checks must be performed for all cell counts. After counting the two counting nets the bottom counting net is to be counted in the same way as a check. When doing this it is to be ensured that the chamber has not dried out. This can be prevented by filling the bottom chamber only shortly before the count and the counting after the sedimentation time.
- d) The difference between the totals of the counts for the two counting nets must not exceed 10 cells. The average value of the counts is then used in the calculation formula or multiplied by the corresponding factor.

**7. Calculation**

**Formula**

$$\frac{\text{Number of cells}}{\text{Counted area (mm}^2) \times \text{chamber depth (mm)} \times \text{dilution}} = \text{Cells per } \mu\text{l of blood}$$

**Example:**

Chamber: Neubauer improved

**a) Leucocytes**

1. Counted cells 161 leucocytes
2. Counted area: four squares (= 4 x 1 mm<sup>2</sup>) = 4 mm<sup>2</sup>
3. Chamber depth 0.1 mm
4. Dilution 1:20

$$\frac{161}{4\text{mm}^2 \times 0,1 \text{ mm} \times \frac{1}{20}} = \frac{161 \times 20}{4 \times 0,1 \times 1 \mu\text{l}} = 8050 \text{ leucocytes per } 1\mu\text{l of blood}$$

**b) Erythrocytes**

1. Counted cells 507 erythrocytes
2. Counted area: five squares (= 5 x 0.04 mm<sup>2</sup>) = 0,2 mm<sup>2</sup>
3. Chamber depth 0.1 mm
4. Dilution 1:200

$$\frac{507}{0,2 \text{ mm}^2 \times 0,1 \text{ mm} \times \frac{1}{200}} = \frac{507 \times 200}{0,2 \times 0,1 \mu\text{l}} = 5,07 \times 10^6 / 1\mu\text{l}$$

In other words 5.07 million erythrocytes per 1 μl of blood.

**8. How to clean the counting chamber**

Immediately after completing the count the cover glass is to be removed and the counting chamber has to be cleaned with water or (if necessary) with a mild cleaning solution. Afterwards, the chamber is to be dried with a soft cloth or rinsed with acetone.

**9. Short description of the mostly used counting chamber**

The various systems used for counting chambers differ in the design of the counting net and the chamber depth. The counting net is made up of a square net division which is not visible until it is placed under a microscope (approx. 100 times magnification).

**Neubauer-improved**

- Largest square size : 1 mm<sup>2</sup>
- Group square : 0,04 mm<sup>2</sup>
- Smallest square size : 0,025 mm<sup>2</sup>

Depth of chamber is 0.100 mm. The net division of these chambers has 3 times 3 large squares, each with an area of 1 mm<sup>2</sup>

The four corner squares are used for leucocyte counts.

The large square in the middle is also divided into five times five group squares with an edge length of 0.2 mm each and an area of 0.04 mm<sup>2</sup> each. The group squares in turn are divided into sixteen very small squares each with an area of 0.0025 mm<sup>2</sup>

- Five of these group squares are used for erythrocyte counts.

Special attention should be given to the fact that the chamber has triple lines on all sides, of which the central line is to be regarded as the actual dimension line. This is important for deciding whether cells in the border area are to be counted or not.

#### 10. Why are counting chambers still used in laboratories although there are electrical counters?

- For smaller laboratories this equipment is too expensive
- For special requirements e.g. research and non-routine examinations (counting of liquor or effusion, worm eggs, bacteria and fungus spores) counting chambers are required.
- Counts are less accurate in case of small number of cells (e.g. liquor or few thromocytes).

#### Possible sources of error:

- counting chamber is not clean
- cover glass is not placed correctly onto the chamber
- chamber is not filled without bubbles
- chamber is overfilled
- not enough time for sedimentation of the cells

#### Electronical counters

- are used in large laboratories (enormous investments)
- disadvantage: Cells are identified only by size. Therefore, dust or other particles may cause counting errors.
- advantage: The counting of many cells reduces statistic errors the formula of which is.

Statistic error =  $1 : n$

$n = 100$  counted cells  $1 : 100 = 0,1 = 10 \%$

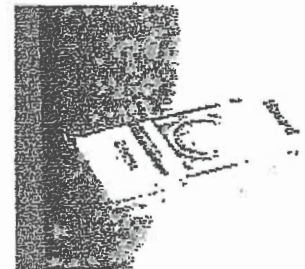
$n = 10.000$  counted cells  $1 : 10.000 = 0,01 = 1 \%$

Our Blood counting chambers are generally provided with two counting areas. We offer three qualities: the export chamber, the chamber with CE-mark as well as the officially tested counting chamber, both for the use in Europe. The French systems Malassez and Nageotte and the system Buerker-Tuerk are available for export only. Two cover glasses are included with each chamber. On request we provide the chamber with clamps. We supply both types of ruling: the dark-lined (which is the standard) and the bright-lined.



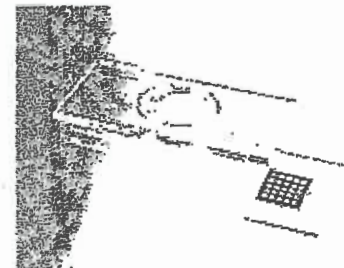
### Counting chambers

The Howard counting chamber is used for the investigation of fruit juice. We offer two types of this chamber. This one here is bearing two lines 1402  $\mu\text{m}$  apart.



And this one doesn't have any lines.

There are different cover glasses available: a plain one without any mask, one with a blue counting mask with 5x5 holes and one with a chromium mask with 5x5 holes of each 1.382 mm diameter.



Counting chambers acc. to McMaster are available with three and with two counting areas. The chamber with three counting areas is supplied along with a separate cover glass. The chamber with two counting areas is provided with a cover glass with two counting grids glued onto 3 supports.



The counting chamber acc. to Sedgewick-Rafter is a chamber for counting particles and micro-organisms in 1 ml of water or other transparent liquids. The cell of 50x20 mm is 1 mm deep and it is ruled in a 1 mm grid subdividing 1 ml into 1000  $\mu\text{l}$ .

We offer this counting chamber made of glass and also made of plastic.